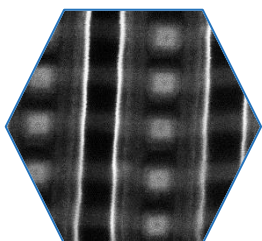
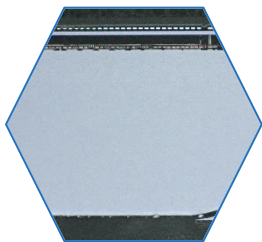


## YMTC's 3D-NAND Flash Memory

*Technology and cost analysis of YMTC's 64-layer 3D NAND with hybrid bonding.*



NAND market revenue improved in the first quarter of 2020 due to the global lockdown, triggered by the COVID-19 pandemic compared to the previous quarter in 2019. Stronger storage demand was driven by increased remote work and online learning, which created a sudden demand for datacenter storage and PC solid state drives. This transition increased sales of NAND Flash memory. Yangtze Memory Technologies Co (YMTC) is expected to up pick a significant share of NAND market revenue.

YMTC launched the new 3D NAND Xtacking architecture that uses two wafers for its 64-layer 3D NAND memory instead of a single wafer used in conventional 3D NAND memories. The CMOS periphery and the NAND array wafer are manufactured separately. The wafers are connected by vertical interconnection. The bonding technique needs a high level of accuracy and alignment precision to perfectly join the metal layers from different wafers. This Xtacking process allows YMTC to increase its die density.

YMTC's memory enters the NAND flash market as a solution to cater for higher I/O (Input/Output) speed because of the use of advanced CMOS that can be manufactured on a different wafer from the NAND array. This memory provides the combination of high speed and large density characteristics.

Based on complete teardown analysis of the 3D NAND memory, this report will

provide the fabrication steps of YMTC's latest 64-layer NAND dies, the physical analysis will reveal the Xtacking architecture adopted by YMTC. A complete physical analysis will determine the die density, including the manufacturing process and cost estimation. The report also includes the impact of using two wafers on the NAND density and total manufacturing cost.

The manufacturing cost results are used to determine the cost per Gb for YMTC's 3D NAND memory.

Finally, this report features a technical comparison of YMTC's 64-layer NAND with the other 64-layer NAND memories from main NAND manufacturers like Samsung, Kioxia and Micron. This helps to compare the YMTC cell features and note the similarities and differences from other 64-layer NAND.

**Title:** YMTC 3D-NAND Flash Memory

**Pages:** 100

**Date:** July 2020

**Format:** PDF & Excel file

**Price:** EUR 3,990

**Reference:** SP20562

### COMPLETE TEARDOWN WITH

- Detailed photos
- Precise measurements
- Materials analysis
- Manufacturing process flow
- Supply chain evaluation
- Manufacturing cost analysis
- Estimated sales price

## TABLE OF CONTENTS

### Overview/Introduction

- Executive Summary
- Reverse Costing Methodology

### Company Profile

### Market Analysis

- NAND Flash Market Revenue
- NAND Production
- NAND Bit Demand

### Physical Analysis

- Summary of the Physical Analysis
- Physical Analysis Methodology
- Glowway SSD Teardown
- Package
  - ✓ Package views and dimensions
- Memory Die
  - ✓ View, dimensions and marking
  - ✓ Cross-section
  - ✓ Contacts and metallization

### Comparison: 64 Layer YMTC vs 64 Layer Samsung/Kioxia/Micron

- Die, Process, Cross Section and Density Comparison

- ✓ Die view and dimensions
- ✓ Die cross section
- ✓ Die delayering and main blocks
- ✓ Die process characteristic

### Manufacturing Process Flow

- Overview
- YMTC Memory Array Wafer Fab Unit
- YMTC CMOS Wafer Fab Unit
- YMTC Memory Process Flow

### Cost Analysis

- Summary of the Cost Analysis
- Yield Explanations and Hypotheses
- Wafer Front End Cost
  - ✓ CMOS wafer front-end cost
  - ✓ NAND array wafer front end cost
  - ✓ Bonding front end cost
  - ✓ Memory front-end cost per process step
- Process Steps
- Component
  - ✓ Memory wafer and die cost
  - ✓ Back-end: Final test cost
  - ✓ YMTC 64-layer NAND memory component cost

### Estimated Price Analysis

## AUTHORS



**Belinda Dube** is working for System Plus Consulting as Analyst in Semiconductor Memories and Integrated Circuits. She holds a Masters degree in Nano Science and Nanotechnologies from Ecole Central Lyon and INSA Lyon.



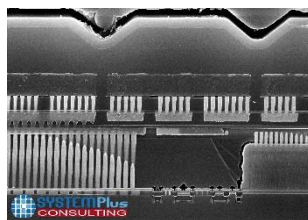
**Véronique Le Troadec** has joined System Plus Consulting as a laboratory engineer. Coming from Atmel Nantes, she has extensive knowledge in failure analysis of components and in deprocessing of integrated circuits.

## RELATED REPORTS



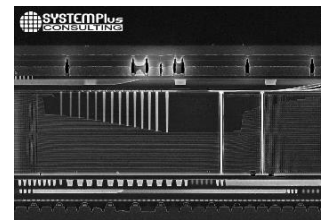
### Intel Optane 128GB DIMM

Analysis of Intel's Persistent Memory DIMM that integrates Intel's 3D XPoint memory dies.  
April 2020 - EUR 3,990\*



### LPDDR4 Memory Comparison 2019

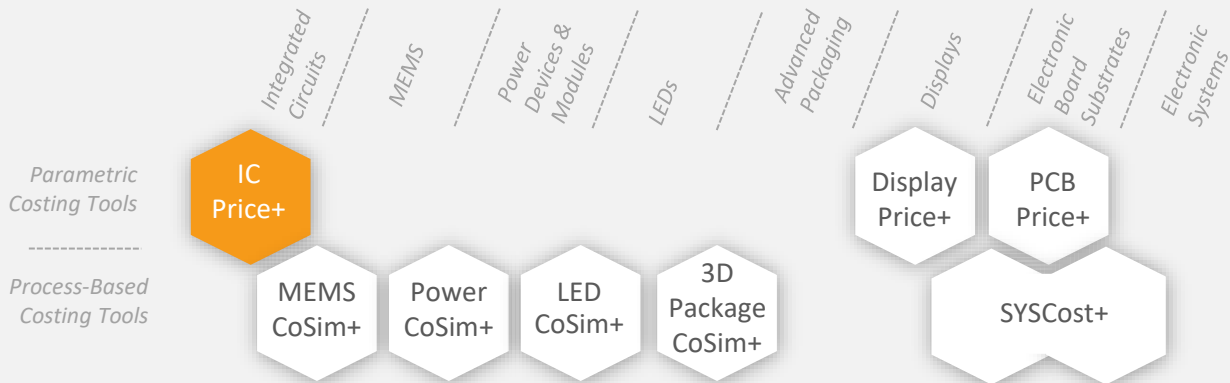
Mainstream low power mobile DRAM physical analysis and cost comparison.  
November 2019 - EUR 6,490\*



### 3D NAND Memory Comparison 2019

Complete technology and cost analysis of 3D NAND memories from Toshiba/SanDisk, Samsung, SK Hynix and Micron.  
December 2019 - EUR 6,490\*

## COSTING TOOLS



Our analysis is performed with our costing tool IC Price+.

System Plus Consulting offers powerful costing tools to evaluate any process or device, the production cost and selling price, from single chip to complex structures. All these tools are on sale under corporate license.

### IC Price+

The tool performs the necessary cost simulation of any Integrated Circuit: ASICs, microcontrollers, memories, DSP, smartpower...

## ABOUT SYSTEM PLUS CONSULTING

### WHAT IS A REVERSE COSTING®?

Reverse Costing® is the process of disassembling a device (or a system) in order to identify its technology and calculate its manufacturing cost, using in-house models and tools.



### CONTACTS

**Headquarters**  
22, bd Benoni Goullin  
Nantes Biotech  
44200 Nantes  
France  
+33 2 40 18 09 16  
sales@systemplus.fr

**Europe Sales Office**  
Lizzie LEVENEZ  
Frankfurt am Main  
Germany  
+49 151 23 54 41 82  
llevenez@systemplus.fr

**America Sales Office**  
Steven LAFERRIERE  
Western USA & Canada  
+1 310-600-8267  
laferriere@yole.fr

Chris YOUUMAN  
Eastern USA & Canada  
+1 919-607-9839  
chris.youman@yole.fr

**Asia Sales Office**  
Takashi ONOZAWA  
Japan & Rest of Asia  
+81 80 4371 4887  
onozawa@yole.fr

Mavis WANG  
Greater China  
TW +886 979 336 809  
CN +8613661566824  
wang@yole.fr

Peter OK  
Korea  
+82 10 4089 0233  
peter.ok@yole.fr

System Plus Consulting is specialized in the cost analysis of electronics from semiconductor devices to electronic systems. A complete range of services and costing tools to provide in-depth production cost studies and to estimate the objective selling price of a product is available.

Our services:

- **STRUCTURE & PROCESS ANALYSES**
- **TEARDOWNS**
- **CUSTOM ANALYSES**
- **COSTING SERVICES**
- **COSTING TOOLS**
- **TRAININGS**

www.systemplus.fr  
sales@systemplus.fr



# TERMS AND CONDITIONS OF SALES



**Definitions:** "Acceptance": Action by which the Buyer accepts the terms and conditions of sale in their entirety. It is done by signing the purchase order which mentions "I hereby accept Yole Développement's Terms and Conditions of Sale".

**"Buyer":** Any business user (i.e. any person acting in the course of its business activities, for its business needs) entering into the following general conditions to the exclusion of consumers acting in their personal interests.

**"Contracting Parties" or "Parties":** The Seller on one hand and the Buyer on the other hand. **"Intellectual Property Rights" ("IPR")** means any rights held by the Seller in its Products, including any patents, trademarks, registered models, designs, copyrights, inventions, commercial secrets and know-how, technical information, company or trading names and any other intellectual property rights or similar in any part of the world, notwithstanding the fact that they have been registered or not and including any pending registration of one of the above mentioned rights.

**"Products":** Depending on the purchase order, reports or monitors on MEMS, Imaging, SSL, Advanced Packaging, MedTech, Power Electronics and more, can be bought either on a unit basis or as a bundled offer (i.e. subscription for a period of 12 calendar months).

**"Report"**

Reports are established in PowerPoint and delivered in a PDF format with an additional Excel file. 30 min of Q&A session with an analyst/author can be included for all purchased reports (except the ones bought in one user license). More time can be allocated on a fee basis.

**"License":** For the reports 3 different licenses are proposed. The buyer has to choose one license type:

- One user license: The report is intended for only one identified user at the Company purchasing the report - Sharing is strictly forbidden
- Multi-user license: The report can be shared by the identified user of the Company purchasing the report with an unlimited number of employees of said Company. However these rights are limited to the country of the identified user. Subsidiaries and joint-ventures are excluded.
- Corporate license: The report can be shared by the identified user of the Company purchasing the report with an unlimited number of employees of said Company on a global basis. Subsidiaries are included, while joint-ventures are excluded. Nothing herein is intended to prevent the Yole Group of Companies from offering to sell a report to an employee who shall place an order with Yole Group of Companies for such purpose. **DISCLAIMER:** Notwithstanding the fact that persons within an organisation may be entitled to access a report pursuant to a multi-user license or a corporate license previously sold by Yole Développement, in no event shall Yole Développement incur any liability in any form whatsoever if Yole Développement sells one or more additional licenses to use a report directly to such persons.

**"Monitor"**

Monitors are established and delivered in Excel. An additional PDF can also join it. Q&A with an Analyst is possible for each monitor with a maximum limit of 100h/year. Frequency of the release varies according to the monitor or service.

**"Seller":** Based in Villeurbanne (France, headquarters) Yole Développement provides marketing, technology and strategy consulting, media and corporate finance services, reverse engineering/costing services as well as IP and patent analysis. With more than 70 market analysts, Yole Développement works worldwide with the key industrial companies, R&D institutes and investors to help them understand the market and technology trends.

## 1. SCOPE

**1.1** The Contracting Parties undertake to observe the following general conditions when agreed by the Buyer and the Seller.

ANY ADDITIONAL, DIFFERENT, OR CONFLICTING TERMS AND CONDITIONS IN ANY OTHER DOCUMENTS ISSUED BY THE BUYER AT ANY TIME ARE HEREBY OBJECTED TO BY THE SELLER, SHALL BE WHOLLY INAPPLICABLE TO ANY SALE MADE HEREUNDER AND SHALL NOT BE BINDING IN ANY WAY ON THE SELLER.

**1.2** This agreement becomes valid and enforceable between the Contracting Parties after clear and non-equivocal consent by any duly authorized person representing the Buyer. For these purposes, the Buyer accepts these conditions of sales when signing the purchase order which mentions "I hereby accept Yole Développement's Terms and Conditions of Sale". This results in acceptance by the Buyer.

**1.3** Orders are deemed to be accepted only upon written acceptance and confirmation by the Seller, within [7 days] from the date of order, to be sent either by email or to the Buyer's address. In the absence of any confirmation in writing, orders shall be deemed to have been accepted.

## 2. MAILING OF THE PRODUCTS

**2.1** Products are sent by email to the Buyer:

- Within a few days from the order for Products already released and paid; or
- Within a reasonable time for Products ordered prior to their effective release. In this case, the Seller shall use its best endeavours to inform the Buyer of an indicative release date and the evolution of the work in progress.

**2.2** The Seller shall by no means be responsible for any delay in respect of article 2.1 above, and including in cases where a new event or access to new contradictory information would require for the analyst extra time to compute or compare the data in order to enable the Seller to deliver a high quality Products.

**2.3** The mailing of the Product will occur only upon payment by the Buyer, in accordance with the conditions contained in article 3.

**2.4** The mailing is operated through electronic means either by email via the sales department or automatically online via an email/password. If the Product's electronic delivery format is defective, the Seller undertakes to replace it at no charge to the Buyer provided that it is informed of the defective formatting within 90 days from the date of the original download or receipt of the Product.

**2.5** The person receiving the Products on behalf of the Buyer shall immediately verify the quality of the Products and their conformity to the order. Any claim for apparent defects or for non-conformity shall be sent in writing to the Seller within 8 days of receipt of the Products. For this purpose, the Buyer agrees to produce sufficient evidence of such defects.

**2.6** No return of Products shall be accepted without prior information to the Seller, even in case of delayed delivery. Any Product returned to the Seller without providing prior information to the Seller as required under article 2.5 shall remain at the Buyer's risk.

## 3. PRICE, INVOICING AND PAYMENT

**3.1** Prices are given in the orders corresponding to each Product sold on a unit basis or corresponding to annual subscriptions. They are expressed to be inclusive of all taxes (except for France where VAT will be added). The prices are re-evaluated from time to time. The effective price is deemed to be the one applicable at the time of the order.

**3.2** Payments due by the Buyer shall be sent by cheque payable to Yole Développement, credit card or by electronic transfer to the following account:

HSBC, 1 place de la Bourse 69002 Lyon France

Bank code: 30056

Branch code: 00170

Account n°: 0170 200 1565 87

BIC or SWIFT code: CCFRFRPP

IBAN: FR76 3005 6001 7001 7020 0156 587

To ensure the payments, the Seller reserves the right to request down payments from the Buyer. In this case, the need of down payments will be mentioned on the order.

**3.4** Payment is due by the Buyer to the Seller within 30 days from invoice date, except in the case of a particular written agreement. If the Buyer fails to pay within this time and fails to contact the Seller, the latter shall be entitled to invoice interest in arrears based on the annual rate Refi of the «BCE» + 7 points, in accordance with article L. 441-6 of the French Commercial Code. Our publications (report, database, tool...) are delivered only after reception of the payment.

**3.5** In the event of termination of the contract, or of misconduct, during the contract, the Seller will have the right to invoice at the stage in progress, and to take legal action for damages.

## 4. LIABILITIES

**4.1** The Buyer or any other individual or legal person acting on its behalf, being a business user buying the Products for its business activities, shall be solely responsible for choosing the Products and for the use and interpretations he makes of the documents it purchases, of the results he obtains, and of the advice and acts it deduces therefrom.

**4.2** The Seller shall only be liable for (i) direct and (ii) foreseeable pecuniary loss, caused by the Products or arising from a material breach of this agreement

**4.3** In no event shall the Seller be liable for:

- a) Damages of any kind, including without limitation, incidental or consequential damages (including, but not limited to, damages for loss of profits, business interruption and loss of programs or information) arising out of the use of or inability to use the Seller's website or the Products, or any information provided on the website, or in the Products;
- b) Any claim attributable to errors, omissions or other inaccuracies in the Product or interpretations thereof.

**4.4** All the information contained in the Products has been obtained from sources believed to be reliable. The Seller does not warrant the accuracy, completeness adequacy or reliability of such information, which cannot be guaranteed to be free from errors.

**4.5** All the Products that the Seller sells may, upon prior notice to the Buyer from time to time be modified by or substituted with similar Products meeting the needs of the Buyer. This modification shall not lead to the liability of the Seller, provided that the Seller ensures the substituted Product is similar to the Product initially ordered.

**4.6** In the case where, after inspection, it is acknowledged that the Products contain defects, the Seller undertakes to replace the defective products as far as the supplies allow and without indemnities or compensation of any kind for labour costs, delays, loss caused or any other reason. The replacement is guaranteed for a maximum of two months starting from the delivery date. Any replacement is excluded for any event as set out in article 5 below.

**4.7** The deadlines that the Seller is asked to state for the mailing of the Products are given for information only and are not guaranteed. If such deadlines are not met, it shall not lead to any damages or cancellation of the orders, except for non-acceptable delays exceeding [3] months from the stated deadline, without information from the Seller. In such case only, the Buyer shall be entitled to ask for a reimbursement of its first down payment to the exclusion of any further damages.

**4.8** The Seller does not make any warranties, express or implied, including, without limitation, those of sale ability and fitness for a particular purpose, with respect to the Products. Although the Seller shall take reasonable steps to screen Products for infection of viruses, worms, Trojan horses or other codes containing contaminating or destructive properties before making the Products available, the Seller cannot guarantee that any Product will be free from infection.

## 5. FORCE MAJEURE

The Seller shall not be liable for any delay in performance directly or indirectly caused by or resulting from acts of nature, fire, flood, accident, riot, war, government intervention, embargoes, strikes, labour difficulties, equipment failure, late deliveries by suppliers or other difficulties which are beyond the control, and not the fault of the Seller.

## 6. PROTECTION OF THE SELLER'S IPR

**6.1** All the IPR attached to the Products are and remain the property of the Seller and are protected under French and international copyright law and conventions.

**6.2** The Buyer agreed not to disclose, copy, reproduce, redistribute, resell or publish the Product, or any part of it to any other party other than employees of its company (only in the country of the primary user). The Buyer shall have the right to use the Products solely for its own internal information purposes. In particular, the Buyer shall therefore not use the Product for purposes such as:

- Information storage and retrieval systems;
- Recordings and re-transmittals over any network (including any local area network);
- Use in any timesharing, service bureau, bulletin board or similar arrangement or public display;
- Posting any Product to any other online service (including bulletin boards or the Internet);
- Licensing, leasing, selling, offering for sale or assigning the Product.

**6.3** If the Buyer would like to use data coming from the Products for presentations, press announcements and any other projects, the Buyer needs to contact Yole Développement's Public Relations Director ([info@yole.fr](mailto:info@yole.fr)) to get an official authorization and verify data are up to date. In return the Seller will make sure to provide up-to-date data under a suitable public format.

**6.4** The Buyer shall be solely responsible towards the Seller of all infringements of this obligation, whether this infringement comes from its employees or any person to whom the Buyer has sent the Products and shall personally take care of any related proceedings, and the Buyer shall bear related financial consequences in their entirety.

**6.5** The Buyer shall define within its company a contact point for the needs of the contract. This person will be the recipient of each new report. This person shall also be responsible for respect of the copyrights and will guaranty that the Products are not disseminated out of the company. In the context of Bundle and Annual Subscriptions, the contact person shall decide who within the Buyer, shall be entitled to receive the protected link that will allow the Buyer to access the Products.

**6.6** Please note that whether in Bundles or Annual Subscription, all unselected reports will be cancelled and lost after the 12 month validity period of the contract.

**6.7** As a matter of fact the investor of a company, external consultants, the joint venture done with a third party, and so on cannot access the report and should pay a full license price.

## 7. TERMINATION

**7.1** If the Buyer cancels the order in whole or in part or postpones the date of mailing, the Buyer shall indemnify the Seller for the entire costs that have been incurred as at the date of notification by the Buyer of such delay or cancellation. This may also apply for any other direct or indirect consequential loss that may be borne by the Seller, following this decision.

**7.2** In the event of breach by one Party under these conditions or the order, the non-breaching Party may send a notification to the other by recorded delivery letter upon which, after a period of thirty (30) days without solving the problem, the non-breaching Party shall be entitled to terminate all the pending orders, without being liable for any compensation.

## 8. MISCELLANEOUS

All the provisions of these Terms and Conditions are for the benefit of the Seller itself, but also for its licensors, employees and agents. Each of them is entitled to assert and enforce those provisions against the Buyer.

Any notices under these Terms and Conditions shall be given in writing. They shall be effective upon receipt by the other Party.

The Seller may, from time to time, update these Terms and Conditions and the Buyer, is deemed to have accepted the latest version of these terms and conditions, provided they have been communicated to him in due time.

## 9. GOVERNING LAW AND JURISDICTION

**9.1** Any dispute arising out or linked to these Terms and Conditions or to any contract/orders entered into in application of these Terms and Conditions shall be settled by the French Commercial Courts of Lyon, which shall have exclusive jurisdiction upon such issues.

**9.2** French law shall govern the relation between the Buyer and the Seller, in accordance with these Terms and Conditions.